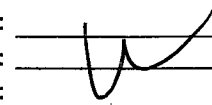
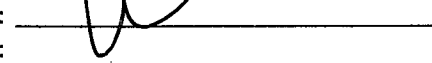


Date: Thursday, 14/09/2006 11:43:46 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D2492
Job Number : 28593	
Estimate Number : 10804	
P.O. Number : <i>N/A</i>	Part Number : D2492
This Issue : 14/09/2006 S.O. No. : <i>N/A</i>	Drawing Number : REWORK PER REV.F
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : OVERHEAD	Drawing Revision : <i>N/A</i>
Previous Run : 00015	Material : <i>N/A</i>
Written By : 	Due Date : 21/09/2006 Qty: 10 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK D2492 B <i>252 71</i>  06/09/14	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REDRILL HOLES TO 1.25 PER DRWG D2492 REV.F  06/09/14 10	
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
	Comment: INSPECT WORK TO CURRENT STEP  06.09.14 10	
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
	Comment: HAND FINISHING RESOURCE #1 TOUCH UP ALODINE / PAINT (IMRON) <i>a.m. 06/10/12 (4)</i> <i>a.m. 06/10/12</i> FC 06 09 22 (6)	
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION  06/10/12 10	
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 BAG & TAG USING NEW B/N <i>SA 179</i>  <i>look</i>  06/10/13 <i>x4</i>	

Date: Thursday, 14/09/2006 11:43:46 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2492

Job Number: 28593

Part Number: D2492

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(15)

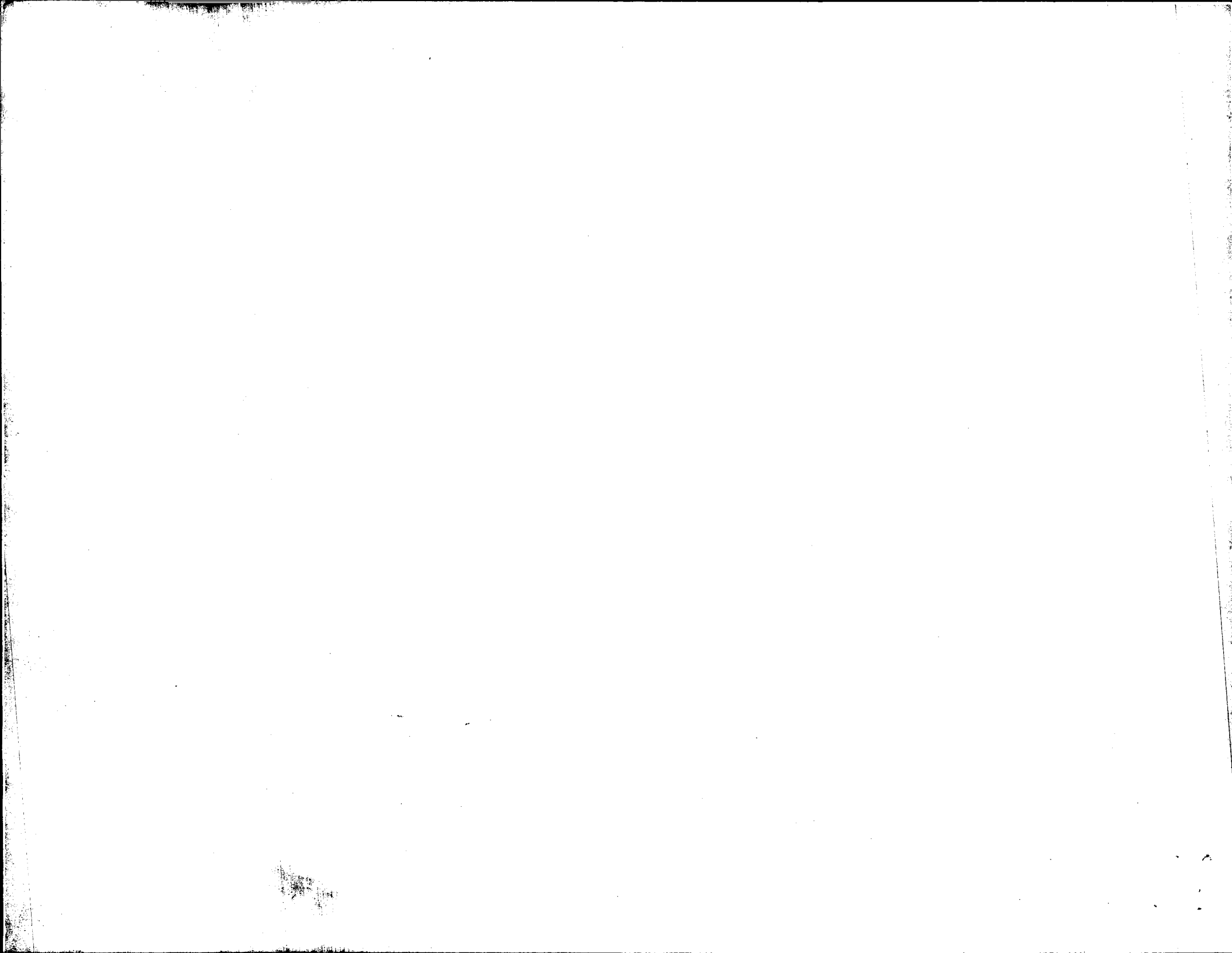
Comment: FINAL INSPECTION/W/O RELEASE

06/10/16

Job Completion



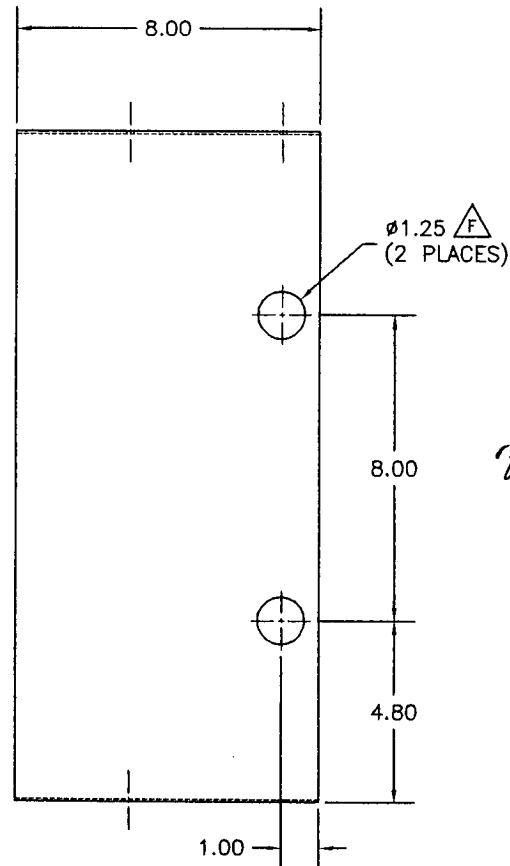
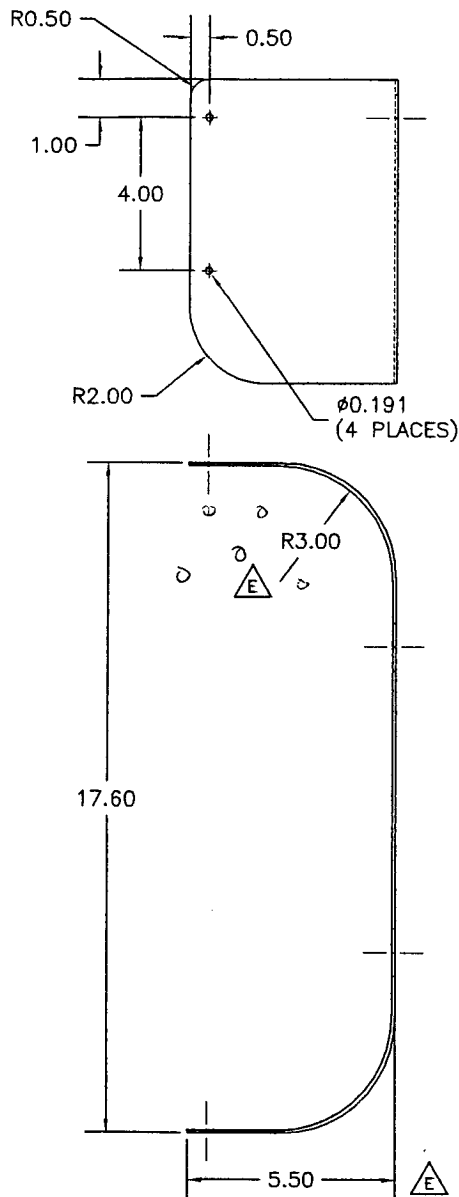
W 06.10.13



PRELIMINARY ISSUE

06.09.14

DESIGN KE	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D2492	REV. F SHEET 1 OF 1
DATE 06.09.14	TITLE PATIENT STOP		SCALE 1:5
A	95.10.24	NEW ISSUE	
B	96.02.28	MINOR CHANGES	
C	97.07.14	CHANGED MATERIAL AND FINISH	
D	98.05.11	R4.00 WAS R2.00 ADDED 8" WIDTH DIMENSION	
E	06.05.30	ADD 6061-T6 MATERIAL, R3.0 WAS R4.00, 5.50 WAS 6.00	
F	06.09.14	Ø1.25 WAS Ø1.020	



D2492 PATIENT STOP

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK
(REF DART SPEC M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: September 14, 2006 11:05 AM
To: Trepanier, Dale; Stow, Dan; Charbonneau, Eric; Murdoch, Jason; Menard, Jean-Luc; Johnston, Kim; Lacelle, Linda; Shahbazian, Serge
Cc: Beckett, Bill; Shepherd, David
Subject: D2492 Rev. E - UNDER REVIEW

Drawing D2492 Rev. E for the Patient Stop is now under review.

Kim,
Please scan the drawing and move the PDF drawing file in the Under Review directory.

Linda,
All in-stock/in-production parts should be reworked as follows: the Ø1.020" are too small and should be enlarged to Ø1.250".

Eric/Jean-Luc,
The program used on the waterjet will have to be updated.

David,
D2492 Rev. F will follow for your review.

Thanks!

Marc Bellavance
Mechanical Designer

DART aerospace Ltd.

Tel: 613-632-3336 Ext. 238
Fax: 613-632-9311
E-mail: mbellavance@dartaero.com
Web: www.dartaero.com

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No virus found in this outgoing message.
Checked by AVG Free Edition.
Version: 7.1.405 / Virus Database: 268.12.3/447 - Release Date: 9/13/2006

14/09/2006

